



Geon™ Vinyl Fittings 206

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active ¹		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Flow	• High Impact Resistance	
Uses	• Construction Applications	• Outdoor Applications	
Agency Ratings	• NSF Type I ²		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ³

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.45	1.45	ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
PVC Cell Classification	14334	14334	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ⁴	380000 psi	2620 MPa	ASTM D638
Tensile Strength ⁴ (Yield)	6450 psi	44.5 MPa	ASTM D638
Flexural Modulus	400000 psi	2760 MPa	ASTM D790
Flexural Strength	11800 psi	81.4 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	23 ft·lb/in	1200 J/m	ASTM D256A
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	80	80	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	162 °F	72.2 °C	ASTM D648

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

Notes

¹ RoHS compliant.

² NSF Agency ratings are based on tested and certified colors. Please contact PolyOne technical for further assistance.

³ Typical values are not to be construed as specifications.

⁴ Type I, 0.20 in/min (5.1 mm/min)